

BRAWOLINER® resin consumption

BRAWOLINER® / BRAWOLINER® HT

DN	To achieve a min. 3 mm / 0,12'' wall thickness			Reduced wall thickness * of min. 2 / 0,08'' mm	
	Roller spacing	BRAWO® I BRAWO® III BRAWO® RR BRAWO® LR in lbs / foot	BRAWO® HT in lbs/foot	Roller spacing	BRAWO® HT in lbs / foot
50 (2'')	7,0 mm / 0,28''	0,3	0,4	6,0 mm / 0,24''	0,3
70 (3'')	8,5 mm / 0,33''	0,5	0,6	6,5 mm/ 0,26''	0,4
100 (4'')		0,7	0,9		0,7
125 (5'')		0,9	1,1	7,0 mm / 0,28''	0,9
150 (6'')		1,1	1,3		1,1
200 (8'')		1,5	1,8		1,5

BRAWOLINER® 3D / BRAWOLINER® HT 3D

DN	To achieve a min. 3 mm / 0,12'' wall thickness			Reduced wall thickness * of min. 2 / 0,08'' mm	
	Roller spacing	BRAWO® I BRAWO® III BRAWO® RR BRAWO® LR in lbs / foot	BRAWO® HT in lbs/foot	Roller spacing	BRAWO® HT in lbs / foot
70-100 (3''-4'')	10,0 mm / 0,39''	0,6	0,7	7,0 mm / 0,28''	0,7
100-150 (4''-6'')	12,0 mm / 0,47''	1,0	1,2	10,0 mm / 0,39''	1,4
150-225 (6''-9'')		1,5	1,8		2,2

BRAWO® SYSTEMS - KOB GmbH

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BRAWOLINER® 3D DN 200-300

DN	To achieve a min. 4,7 mm / 0,18" wall thickness	
	Roller spacing	BRAWO® I BRAWO® III BRAWO® LR in kg / m
200-300 (8"-12")	14 mm	2,8

BRAWOLINER® 3D DN 300-400

DN	To achieve a min. 5,1 mm / 0,2" wall thickness		
	Roller spacing	BRAWO® AC in lbs / foot	BRAWO® TC in lbs / foot
300-400 (12"-16")	15,5 mm / 0,61"	4,8	5,0

BRAWOLINER® XT / BRAWOLINER® HT XT

DN	To achieve a min. 4 mm / 0,16" wall thickness		
	Roller spacing	BRAWO® I BRAWO® III BRAWO® RR BRAWO® LR in lbs / foot	BRAWO® HT in lbs/foot
100 (4")	11,0 mm / 0,43"	1,1	1,3
125 (5")		1,3	1,6
150 (6")		1,5	1,9
200 (8")		2,1	2,5

* With downpipes, to prevent excess accumulation of resin in inflow pipes of small nominal diameter (DN40 - DN70 / 1,6"-3") it is recommended that the liner be impregnated with reduced roller spacing and a reduced quantity of resin.

All statements are to be understood as approximate and are based on values determined by experiment. Variations are possible depending on ambient conditions.

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