

### 7.3.1 Resin Consumption of BRAWOLINER®

#### BRAWOLINER®

DN	To achieve wall thickness of min. 3 mm		Reduced wall thickness min. 2 mm (Inhouse)	
	Roller distance	BRAWO® LR / BRAWO® UVPox in kg / m	Roller distance	BRAWO® LR / BRAWO® UVPox in kg / m
50			4	0,3
70			6,5	0,6
100	8,5 mm	1,1		7,0
125		1,4	1,2	
150		1,7	1,5	
200		2,3	2,0	

#### BRAWOLINER® 3D

DN	To achieve wall thickness of min. 3 mm		Reduced wall thickness min. 2 mm (Inhouse)	
	Roller distance	BRAWO® LR / BRAWO® UVPox in kg / m	Roller distance	BRAWO® LR / BRAWO® UVPox in kg / m
70 – 100	10,0 mm	0,9	6,5	0,6
100 – 150	12,0 mm	1,5	10,0	1,4
150 – 225		2,3		2,2
200 – 300	14,0 mm	4,1		

#### BRAWOLINER® XT

DN	Roller distance	BRAWO® LR / BRAWO® UVPox in kg / m
100	11,0 mm	1,7
125		2,0
150		2,3
200		3,1

All data is understood to be approximate and based on experimentally determine values. Deviations dependent on ambient conditions possible.